## Stainless steel submersible motor pumps for chemically aggressive media. <br> Free passage 10 mm .

## CH432, CH436

## Application

Submersible motor pumps of the series CH 432, CH 436 convey corrosive and abrasive media, chemically aggressive drainage water as well as fluid chemicals containing solids up to 10 mm grain size. Areas of application are the disposal of aggressive waste water in industry and trade as well as the conveying of liquid chemicals in industrial processes. DIN EN 12050-2: Design tested and monitored.
Installation: Stationaryor mobile.
Pumped medium: Drainagewater with mechanically and chemically aggressive components. Liquid chemicals. PH value $3-14$, for aggressive chemicals possibly lower, see resistance lists of the materials used. Max. temperature of pumped medium: $40^{\circ} \mathrm{C}$, for brief periods up to $60^{\circ} \mathrm{C}$,
Operating mode: Continuousoperation (S1).

## Design

Fully submersible pump, consisting of: Pump: Single stage centrifugal pump with horizontal discharge.
Impeller: Open multi-blade impeller, free passage 10 mm .
Motor: Fullysubmersible motor, sealed against pressurized water. Insulation class H, Protection rating IP 68. Thermal sensor for temperature monitoring in the winding.
Connecting cable:
H07RN8-F (PLUS)-6G1,5
Model CH432W: H07RN8-F4G1,5with cable protective hose and longitudinally tight cable trumpet.
Shaft/bearing: strongly dimensioned stainless steel motor shaft, lifetime-lubricated roller bearings
Seal: Combination of mechanical seal and radial seal (CH 432) or 2 mechanical seals (CH 436) independent of direction of rotation made of silicon carbide/ silicon carbide and Viton in separate oil barrier chamber, independent of direction of rotation. Oil control from outside possible.
Explosion protection: All pump models are also available in EX version according to © II 2 G Ex c d II B T4(T3).

## Conveying capacities



Technical data

| Curve <br> No. | Pump type | Motor input <br> $\mathrm{P}_{1}$ <br> $(\mathrm{~kW})$ |  | $\mathrm{P}_{2}$ <br> $(\mathrm{~kW})$ | Capacitor* <br> $(\mu \mathrm{F})$ | Nominal <br> current <br> $(\mathrm{A})$ | Discharge |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | | Weight |
| :--- |
| $(\mathrm{kg})$ |

Rotational speed: 2800 rpm
Model W: 230V/1Ph50Hz
Model D: 400V/3Ph50Hz
Model Ex: Explosion-proof

* Capacitor: for the operation it is necessary to install a capacitor into the switchgear. (available as accessories).


## Materials

| Pump housing, <br> motor housing, <br> impeller | Stainless steel 1.4436 |
| :--- | :--- |
| Motor shaft | Stainless steel 1.4462 |
| Mechanical <br> connection parts | Stainless steel 1.4571 |
| O-rings | FPM (Viton) |
| Mechanical seals | SiC/SiC, FPM (Viton) |
| Shaft sealing ring FPM (Viton) <br> Cable protective <br> hose Polyolefin |  |

## Scope of supply

Pump with 10 m of connecting cable, 5 m cable protective hose, loose cable end. Possible switchgears available as accessories:
Model W: W19; WA10/19
WEx:
D:
DEx: DT32

Dimensions and installation example (all dimensions in mm )



| Description | Size | Part no. |
| :---: | :---: | :---: |
| d Pump chain sets, tested. With shackle, single or dual row, different lengths and load bearing capacities |  | on request |
| e Threaded flange, | DN 50, PN16 | 2215112 |
| Stainless steel 1.4571 | DN 65, PN16 | 2215115 |
| f Double socket | BSP2" F | 2216042 |
| - Connection bend $90^{\circ}$, | BSP2" F/M | 2111825 |
| Stainless steel 1.4401 | BSP2 ½" F/M | 2111826 |
| $r$ Pressure pipeline and fittings made of stainless or plastic | steel | on request |
| u For pump controllers switchgears for mobile and stationary applications, measuring systems and monitoring devices, | and and <br> see HOMA a | ccessories |

